

## NATIONAL OPEN UNIVERSITY OF NIGERIA DEPARTMENT OF CHEMISTRY NOVEMBER, 2021 EXAMINATIONS 2023\_1 POP EXAMINATION.

COURSE CODE: CHM 417
COURSE TITLE: INDUSTRIAL CHEMICAL PROCESSES II
TIME: 2 HRS

INSTRUCTION: Answer question 1 and any other 2 questions

- 1. (a) Write a balanced equation for the electrolytic manufacture of Calcium. 4 Marks
  - (b) Describe how Sodium nitrate is produced. 11½ Marks
  - (c) List the main methods of producing Ammonium nitrate. 3 Marks
  - (d) Explain concisely the process for the manufacture of the cheapest form of Phosphoric acid. 7½ Marks
  - (e) State Micheal Faraday's laws of electrolysis 4 Marks
- 2. Write short notes on the following:
  - (a) Hand Picking 2 ½ Marks
  - (b) Levigation 3 ½ Marks
  - (c) Magnetic concentration 2 Marks
  - (d) Calcination 7 Marks
- ii. Describe the advantages of hydrometallurgy over pyrometallurgy? (5 Marks)
- 3 a) Describe how to prepare the following compounds of industrial applications
  - I. Monoammonium phosphate 10 Marks
  - II. Diammonnium phosphate 8 Marks.
  - b) Outline any two main physical methods for refining metals. 2 Marks
- 4. a) Explain in detail the production of aqueous NaOH and chlorine gas using diaphragm electrolytic cell. 15Marks
  - b) With suitable equation describe how a pure gold metal can be recovered from cyanidation process. (5 Marks)
- 5 (a) Highlight the four (4) stages of producing sodium carbonate. 4Marks
  - (b) Describe the last two stages of producing sodium carbonate. 11Marks
  - (c) State five (5) effects of calcination process on ore 5 Marks